Towards a more safe environment: IV. Disposability of uranium by some clay sediments in Egypt

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Abstract

Due to the increase concerns about the environmental pollution problems, it is so important in waste disposal management to perform an accurate exploration of geological barriers, which must be suitable for waste materials disposal. Clay sediments play an important role as natural adsorbents to immobilize heavy and nuclear metals contaminants.

For the present study, the clay samples were collected from either clay exploitation localities or from nearby radioactive mineralization in Egypt. Obtained results indicated that uranium adsorption and desorption differ importantly in accordance with the source of clay sediment used. In addition, its adsorption increases by increasing uranium initial concentration. The obtained data were found to fit of Langmuir equation isotherms.

Adsorption maxima (B) for uranium were high for Abu Tartur bentonite followed by El Hafafit vermiculite and was the least for Kalabsha kaolinite. However, the binding energy (b) that affects the adsorption process can be arranged in the opposite direction. Desorption of uranium by HCl, NaOH and tap water show clear ability of the different sediments to release uranium. This was a function of leaching solution and binding energy. Finally, the changes in the clay sediments through adsorption and desorption processes were investigated in detailed by I.R spectroscopy.

Key words: adsorption-desorption – clay sediments – I.R - nuclear - pollution- uranium.

Introduction

Radionuclide exist in the environment naturally and in recent times, have added by nuclear power and weapons. The carcinogenic nature and long half-lives of many radionuclides make them a potential threat to human health, morton et al. (2002).

Uranium introduced into environment from the processing of uranium ores into nuclear fuels and materials. Uranium mining, milling, processing, enriching and disposal all have the potential to contaminate the environments.

Clay sediments represent excellent natural barriers due to their small grain size, their specific surface area and their diagenetic processes (which cause high natural density). Besides, their ability to close fissures and cracks (which may form paths for leachates). In addition, their chemical reactivity permits them to immobilize important contaminants i.e. uranium, wang et al. (2003), Arnold et al. (2001), seaman et al. (2001) and prikryl et al. (2001).

No many works have been delivered on the adsorption and desorption of uranium by clay sediments especially by Egyptian ones.

The aim of study was to obtain some necessary data about the adsorpability and desorpability of uranium to be utilized for the improvement of uranium extraction technology as follows:

- 1- During the leaching of uranium from its ores, the mineralogical composition of these ores especially the gangue mineral content affects the uranium leaching efficiency. The ores having higher clay minerals content are lower in uranium extraction efficiency because clay minerals immobilize some uranium. The latter may reach 10% of the initial uranium content.
- 2- In the uranium heap leaching process, it is strongly recommended to use clayey layer under the heap to prevent the ground water contamination by the leached uraniferous solution. It is very important to know the suitable clay mineral, which has the highest uranium adsorpability and immobilization and in the same time which one have high affinity with uranium to prevent its losses.
- 3- The uranium ores, which have higher contents of clay minerals, could face filtration problems during the separation of the spent ore from the leached uranium solution. That is because clay minerals are mostly present in the clayey or silty size and hence block the filter pores. The determination of the uranium adsorpabitity by clay minerals will help in developing new methods for desorping uranium from the spent ores as well as adding special filter aids to solve the solid / liquid separation problem.

Materials and Methods

Clay sediments

Three natural clay sediments differ in their mineralogical composition selected. The samples collected from either the exploitation localities or from nearby radioactive occurrences in Egypt. These sediments include:

Kalabsha kaolinite sediments:

Kalabsha area lies between longitudes 32° 00′ and 32° 30′ E and latitudes 23° 00′ and 23° 45′ N.

Abu- Tartur bentonite sediments:

Abu-Tartur plateau lies between longitudes 25° 00′ and 26° 00′ E and latitudes 29° 00′ and 30° 30′ N.

El Hafafit vermiculite sediments:

El Hafafit area lies between longitudes 34° 20′ and 34° 50′ E and latitudes 24° 20′ and 24° 50′ N.

The collected samples were grinded in a porcelain ball mill, washed with distilled water to remove soluble impurities and wet sieved through 350 mesh sieve (45 μ m), homogenized and < 45 μ m fraction was collected.

Full characterization of used clay sediments by XRD, IR, XRF, DTA, C.E.C and geological origin carried out in the separate study by the same authors.

Radioactive element:

A synthetic stock solution of uranyl nitrate UO_2 (NO_3). $6H_2O$ (Aldrich product) was prepared to be utilized in the adsorption experiments. The concentration of the prepared solution ranged from 0.074-1.45 mmol/L.

Adsorption experiment design:

The adsorption experiments conducted upon 0.2 gm of the clay samples, mixed with 20 ml of the uranium solution having gradient concentration ranged from 0.074 to 1.45 mmol/L. The suspensions equilibrated for 3 hours using a mechanical shaker of 175 rpm at room temperature. The studied factors that might affect the uranium adsorption phenomena include the following:

- 1-The equilibrium time ranged from 15 min to 5 hours
- 2-The pH of the slurry ranged from 2-12.
- 3-The solid / liquid ratio (S/L ration) ranged from 1:2-1:100.
- 4-The effect of KCl electrolyte at different concentration $(0.001,\,0.01$ and 0.1M).
- 5- The effect of clay samples pre-conditioning that includes acidic, alkaline and roasting at 1000° C treatments for 2 hours.

It is worthy to mention herein that the amount of adsorbed element calculated from the difference between the initial concentration of the Uranium and its concentration at equilibrium. While, the adsorption efficiency percent calculated from dividing the difference between the initial concentration and that remained in solution after equilibrium on the initial concentration $\times 100$.

Desorption Method:

The 0.2 gm portions of the loaded clay samples with initial uranium concentration of 0.74mmol/L equilibrated with 20 ml aliquots of 0.1 M HCl, 0.1M NaOH and tap water separately. The suspended materials were shacked thoroughly by a mechanical shaker for 2 hours at room temperature then centrifuged. The supernatants removed completely and the desorbed uranium analyzed by flourimetric method. Four successive desorption experiments were applied for each desorbing agent. Desorption percentage was calculated from the difference between the

concentration of U in the desorbing solution (after equilibrium) divided on the adsorbed amount $\times 100$.

Uranium analysis:

The flourimetric method of uranium analysis was adopted in this work using a Jarrel – Ash flourimeter (model 26-010, USA). The method mainly based upon the dilution technique as the interference from other elements based upon their concentration and not on their ratio to the uranium content. In addition, the internal standard technique was also used in order to assure accuracy and reproducibility of the analytical results. Thus, for each analysis, a number of aliquots of the uranium solution to be analyzed each measuring 0.1 ml were transferred to special Pt-dishes and were evaporated to dryness under infra red light using a special pellet-maker. A suitable amount of the flux material (sodium carbonate / sodium fluoride in the ration of 9/1) was then added to each Pt-dish including that containing the blank. After fusion at about 900 °C, the fused pellets were cooled and their fluorescence was measured. The concentration of uranium in the analyzed solution calculated from the following equation: C = c(X-B)/(Y-X) where:

 $\mathbf{C}=$ uranium conc. in the analyzed solution, $\mathbf{c}=$ uranium conc. of the standard solution, $\mathbf{X}=$ mean fluorescence value of the analyzed solution, $\mathbf{B}=$ mean fluorescence value of the blank solution, and $\mathbf{Y}=$ mean fluorescence value of the analyzed solution containing 0.1 ml of the standard solution (internal standard).

Results and Discussion

The data obtained from studying the effect of uranium concentration upon its adsorption efficiency by the studied Egyptian clay samples shown in Fig. (1).

From these results, it is clear that at low U concentration (until 0.5 mmol/L), Kalabsha kaolinite adsorbed more U than the other two sediments. When the initial concentration rises above (0.5 mmol/L), Abu Tartur bentonite adsorbs more U than the other two sediments. At low U concentration, kaolinite selectivity and exposed surface charges may be the reason. After that, CEC does not play the main role in U adsorption

that was12.8, 71.0 and 90.0 cmol/kg for Kalabsha kaolinite, Abu Tartur bentonite and El Hafafit vermiculite respectively.

Figure (2) and table (1) describe the U adsorption on the studied clay samples by Langmuir equations and their constants, respectively. It is evident that the U adsorption maxima arranged in the descending order: Abu Tartur bentonite, El Hafafit vermiculite and Kalabsha kaolinite. There are some differences between this arrangement and that based on the CEC figures especially for bentonite. This may be attributed to the presence of montmorillonite (as the predominant clay mineral in the bentonite sediment) which will swell on exposure to water, so filling the voids between tailing particles in addition to their uranium sorption, Al-Hashimi et al. (1996) supported the previous finding. However, this work confirms the absence of correlation between the adsorption maxima B and the cation exchange capacity.

It is also important to present that the binding energy (b) calculated from Langmuir equation has opposite trend relative to the adsorption maxima (B). Kalabsha kaolinite exhibits the lowest adsorption maxima with highly binding energy. This may explain why the geologists search for uranium ores in the kaolinite sediments.

Factors controlling Uranium adsorption Equilibration time

The results obtained from studying the effect of equilibration time upon U adsorption shown in Fig. (3). From the obtained data, one can notice that the uranium adsorption increased with increasing the equilibrium time from 15 min, to 3 hours and then almost constant. In case of Abu Tartur bentonite and Kalabsha kaolinite, the increase has a gentle curve, while in case of El Hafafit vermiculite the increase has a straight line.

It is worthy to mention that Barnett *et al.*, (2000) reported that the rate of U^{+6} adsorbed on the illite, kaolinite, smectite and vermiculite samples was rapid over the first few hours of the adsorption time and then slowed appreciably after 24 to 48 hours. The adsorption of U^{+6} to the samples was also non-linear suggesting a decreasing attraction for the surface adsorption with increased surface loading.

pН

The data presented in Fig. (4), shows the effect of pH upon the uranium adsorption efficiency, by clay sediments. From the obtained results, it is clear that the U adsorption efficiency increased by increasing the pH until pH (6) or (8) depend on clay type then decreased. In case of Kalabsha kaolinite, the U adsorption efficiency increased from 38.3% at pH (2) until 98.12% at pH (8) then decreased to 56.3% at pH (12). While, in case of Abu Tartur bentonite, the U adsorption efficiency increased from 52.5% at pH (2) until 75.3% at pH (8) then decreased to 61.0% at pH (12). In the case of El Hafafit vermiculite, the U adsorption efficiency increased from 74.5% at

pH (2) until 93.6 % at pH (4) then decreased to 56.0 % at pH (12). Obtained data was highly supported by Gadelle et al. (2001) and Barnett et al. (2000).

It is worthy to mention herein, that the pH dependent aqueous speciation of uranyl ions was an important factor determining the magnitude of U adsorption. At low pH, the adsorption by fixed-charge sites was predominant. The decrease in U adsorption with increasing the pH caused by the formation of the monovalent aqueous uranyl species, which are weakly bound to the fixed charge sites. At higher pH, the most significant adsorption reaction is the binding of $(UO_2)^{+2}$ to Al OH and $(UO_2)_3$ $(OH)^{+5}$ to Si OH edge sites. Near saturation of Al₂OH sites by $(UO_2)^{+2}$, significant contribution of Si OH sites to uranyl adsorption was allowed Mckinley *et al.*, (1995).

Solid/liquid ratio

The obtained data from studying the effect of solid/liquid ratio upon U adsorption by some clay samples are shown in Table (2). From the obtained results, it is clear that by increasing the solid/liquid ratio from 1:100 to1: 2, the U adsorption efficiency decreased from 71.4 to 34.5% for Kalabsha kaolinite, from 62.5 to 53% for Abu Tartur bentonite and from 62.7 to 45% for El Hafafit vermiculite sample. This may be attributed to the well-known fact that at low solid/liquid ratio more surface area of the clay particles is available to the adsorbant solution. Thus, higher U adsorption efficiencies are predicted.

Electrolyte background

The effect of $NaClO_4$ concentration upon U adsorption was studied in the range of 0.001, 0.01 and 0.1M $NaClO_4$. The obtained results are shown in Table (3). From the obtained data, it is clear that Kalabsha kaolinite behaves differently than the other two sediments. In the former case, by increasing the $NaClO_4$ concentration from 0.001 to 0.1M, the uranium adsorption slightly decreased from 71.4% to 56.0%. This result is in harmony with that of Mckinley *et al.*, (1995). The decrease in U adsorption attributed to the competition of Na^+ with U to be adsorbed on the fixed charge sites.

However, in case of Abu Tartur bentonite and El Hafafit vermiculite, the U adsorption slightly increased by the increase of $NaClO_4$ concentration from 0.001 to 0.1M. This may be attributed to the increase the edge sites for exchange over the fixed charge sites of the bentonite and the vermiculite samples. The clays with higher proportion of edge sites retained more uranium. And / or due to there was no conflicting between the sites for sodium and these for uranium adsorption.

Clay pretreatment

The data obtained from studying the effect of pretreating of used clay sediments by means of roasting at 1000°C for two hours, agitating with 50% HCl and 20% NaOH for two hours upon U adsorption are tabulated in Table (4). From these data, it is clear that, in case of Kalabsha kaolinite, the roasting pretreatment led to the

increase of U adsorption from 71.4 to 91.0 %. While, the pretreatment by HCl and NaOH led to the decrease of U adsorption from 71.4% to 53.0 and 62.0%, respectively. The crystalline structure of kaolinite thermally transformed to amorphous oxides by temperature used. Additional Al-OH and Si-OH bonds formed also will act as cation exchange centers. Suraj et al. (1998) concluded the same trend when they trying to obtain amorphous derivatives oxides of kaolinite by thermal modification followed by acid activation, which improved the exchangeability properties of kaolinite.

In case of Abu Tartur bentonite, the pretreatment with 50% HCl improved the U adsorption from 62.57 % to 77.2 %. While, the pretreatment by roasting and with 20 % NaOH was decreased the U adsorption from 62.57 % to 48.00 and 56.00 % respectively. The transformation of bentonite to illite with roasting may be led to decrease CEC and may be decreased U adsorption. In this respect, Christidis *et al.*, (1997) reported that the acid activation with HCl of two bentonites from Greece resulted in 4-5-fold increase of the surface area of the raw materials, and thus increases their anion and cation exchange capacities. The same phenomenon was observed also by Barrios *et al.*, (1995) and Breen and Watson (1998). In case of El Hafafit vermiculite, the pretreatment by neither roasting nor acidic and alkaline treatments did not improve the U adsorption. Thus, the pretreatment

led to the decrease of U adsorption from 62.75% to 43.4%, 55.00% and 44.0%. These data are completely different from those obtained by Raiz *et al.*, (1997) and Kang *et al.*, (1998). The transformation of poorly crystalline vermiculite with the treatments used may be the reason.

Uranium desorption

The obtained data from performing the U desorption experiments are presented as cumulative curves of the released U percentage relative to the initial adsorbed amounts in Fig.(5). From these data, it is clear that: about 34.0,53.1 and 43.8% from the initial adsorbed U can be desorbed by H_2O leaching after four successive times from Kalabsha kaolinite, Abu Tartur bentonite and El Hafafit vermiculite, respectively. When applying 0.1M HCl as desorbing agent, the released U percentage was increased to reach 45.3, 82.8 and 76.0% from the studied clay samples, respectively. In addition, the leached U percentage was further increased to reach 58.9 and 83.4% for kaolinite and bentonite samples, while decreased in vermiculite sample to 69.9% by performing the alkaline desorbing agent. These results showed that U is fairly binded to the Egyptian clay samples because four successive H_2O leachings did not desorb more than 50% of the initial adsorbed U. In fact, this amount of U desorption by H_2O could be attributed to the capture of some U droplets in the clay samples. These droplets themselves are easily washable by water, as detected by I.R spectroscopy, which discussed after.

Comparing the U desorption from the loaded clay samples, it can be arranged generally in the order: Abu Tartur bentonite > El Hafafit vermiculite > Kalabsha

kaolinite. By matching this arrangement with the calculated binding energy (b), one can notice that except bentonite there is positive correlation between them. The swelling structure of montmorillonite in water, which was the main component in the bentonite sediment, may be the responsible the increasing the desorbed amount than expected from binding energy through weakens the bond via increasing the distance between u and clay mineral.

Infrared spectroscopic studies:

To monitor the changes occurred in the clay sediments after U adsorption and desorption by each desorbing agent the clays subjected to IR analysis. The obtained IR spectra represented in Figs. (6 to 8), while the additional reported vibrational frequencies obtained from the IR analysis tabulated in Table (5). Summarized data revealed the following:

Kalabsha Kaolinite

After uranium adsorption by Kalabsha kaolinite sample, it exhibited only one additional vibrational frequency at $1828.4~\rm cm^{-1}$. This exhibition may be due to the clay hydrolysis by the aquous U solution that caused H_2O stretching and presence of O-H group. After desorping the Kalabsha kaolinite sample by water, this vibration frequency still existed. However, two additional recorded vibration frequencies at $1114.2~\rm and~1007.6~\rm cm^{-1}$ have appeared. This appearance may be interpreted as to fundamental vibration frequencies of the Kalabsha koalinite regenerated either by water washing or to uranyl ion adsorption. It is worthy to mention that Farmer, (1974) reported that the vibration frequency for the uranyl ion in the autunite [Ca (UO₂)₂ (PO₄)₂ . 8-12 H₂O], uranocircite [B(UO₂)₂ (PO₄).2-8 H₂O], torbernite [Cu (UO₂)₂ .8-12 H₂O], meta-zeunerite [Cu (UO₂)₂ (A₅O₄) and carnotite [K₂(UO₂)₂ (VO₄)₂ .3 H₂O] occurs in the same vibration region, i.e. at (1123, 1023 cm⁻¹), (1115, 1023 cm⁻¹), (1115, 1013 cm⁻¹), (1028, 1505 cm¹⁻¹) and (1030, 988 cm⁻¹), respectively.

When desorbing Kalabsha kaolinite sample by 0.1 M HCl the vibration frequency at 1828.5 cm⁻¹ still reported, however, the two-vibration frequencies at 1114.2 and 1007.6 cm⁻¹ disappeared due to U leaching from the kaolinite. On the other hand, when performing the desorption experiment by 0.1 M NaOH, the vibration frequency at 1829.1 cm⁻¹ continued to exist. Also, the two other vibration frequencies at 1114.2 and 1007.6 cm⁻¹ reappeared again may be due to the re-precipitation of U inbetween the clay mineral layers after its desorption by Na OH.

Abu Tartur Bentonite

The uranium adsorption by Abu Tartur bentonite was demonistrated by nine additional vibration frequencies at 3695.7, 3651.4, 2927.4, 2856.5, 2340.7, 1008.1, 754.7, 689.2 and 537.4 cm⁻¹. From the first to the third vibration frequencies as well as the fifth one are fundamental frequencies characterizing the koalinite calys. This may

refer to the kaolinitic content of the bentonite sample. While, the vibration frequency at 2856.5 cm⁻¹ can be interpreted as due to the clay hydrolysis by the aqueous U solution (H₂O stretching and O-H group presence). The vibration frequency at 1008.1 cm⁻¹ may be interpreted as due to the adsorption of uranyl group. The last three vibration frequencies at 754.7, 689.2 and 537.4 cm⁻¹ are also attributed to uranium adsorption as stretching modes. Farmer (1974) supported the obtained results and added that a band at 520 cm⁻¹ assigned to a stretching mode involving the U-O group, moreover, the vibration frequencies at 545 and 550 cm⁻¹ for the uranium mineral related to autunite, uranociricite and torbernite.

After conducting the desorption experiment by water the vibration frequencies at 3695.7, 3651.4, 2856.5 and 1008.1 cm⁻¹ have disappeared. However, those ones at 2928.2 and 2340 cm⁻¹ still existed. Considering the three vibrational frequencies, which attributed to the adsorbed uranium, two of them at 754.7 and 537.4 cm⁻¹ have disappeared probably because they are easily washable by tap water. The third vibration frequency at 693.3 cm⁻¹ is still present. Five additional vibration frequencies were recorded at 1028.7, 915.3, 797.5, 522.1 and 425.1 cm⁻¹. Some of these frequencies are originally present in the bentonite but became more sharp after desorption by water. The other mentioned frequencies may be attributed to U adsorption as has been mentioned before, but became more activated after water washing or else may be attributed to the fundamental vibration frequencies of the kaolinite content in the bentonitic sample.

After performing the desorption experiment by 0.1 M HCl bentonite sample, two vibration frequencies at 2928.2 and 915.3 cm⁻¹ have disappeared. However, six vibrational frequencies at 2340.7, 1031.3, 792.1, 692.8, 526.4 and 427.4 cm⁻¹ still existed. This means that at least some of the adsorbed U can be leached by 0.1 M HCl, while the rest resist leaching by acidic desorbate.

When applying 0.1 M NaOH as desorping agent for the adsorbed U the six vibration frequencies, at 2340.4, 1032.1, 797.3, 693.5, 524.9 and 426.0 cm⁻¹ are still existed. Those related to U adsorption that still resists leaching by Na OH or else reprecipitated under high pH values. The evidence for the latter assumption is the reappearance of the vibration frequency at 915.3 cm⁻¹. Five vibration frequencies are newly appeared at 3904.7, 3858.0 3838.0, 3802.9 and 1562.7 cm⁻¹. These interpreted as due to water held in the structure as OH group. The adsorption of the IR spectra may be due to the stretching occurred at 3904.7 cm⁻¹ and overtones and combination seen at 3858.0, 3838.0, 3802.9 and 1562.7 cm⁻¹.

El Hafafit Vermiculite

The U adsorption upon El Hafafit vermiculite sample has demonstrated in the appearance of five additional recorded vibration frequencies at 3802.9, 2340.4, 1543.5, 755.4 and 685.6 cm⁻¹. The first three vibration frequencies could attributed to the water held in the structure as OH group and the adsorption due to their stretching occurred at

3802.9, 2340.4 and 1543.5 cm $^{-1}$. Indeed, the water interred the system when treating the vermiculite samples by the U adsorping solution. On the other hand, the other two vibration frequencies at 755.4 and 686 cm $^{-1}$ could related to the fixation of the uranyl group upon the vermiculite sample. Farmer (1974) has assigned the stretching modes for the bands at 745 and 705 cm $^{-1}$ and that at 280 cm $^{-1}$ to the bending modes of the UO₂ group. In addition, the same author has given the frequencies of the uranyl groups at 665 cm $^{-1}$ (stretching) and 265 cm $^{-1}$ (bending).

When performing the desorping experiment by tap water upon the adsorbed U on El Hafafit vermiculite, the above mentioned vibration frequencies at 3803.1, 2340.6 and 1543.6 cm⁻¹ are still existed. However, those at 755.4 and 685.6 cm⁻¹ have disappeared may be because the detected frequencies are due the capture of some U drops in the clay particles which are easily washable by tap water. Five additional vibration frequencies have newly recorded at 3904.2, 3858.2, 3838.0, 3822.8 and 1563.2 cm⁻¹. Their presence may attribute to the water held in the structure of the clay mineral as OH group. Accordingly, the adsorption of the IR spectra could be due to the stretching occurred at 3904.7 cm⁻¹ and overtones and combination seen at 3858.2, 3838.5, 3822.8 and 1563.2 cm⁻¹. Moreover, a new vibration frequency appears at 1458.6 cm⁻¹, which possibly due to traces of carbonate content of additional vibration frequency at 677.3 cm-1. This is a very common impurity in KBr. After applying the desorption experiment by 0.1 M HCl upon the loaded U of El Hafafit vermiculite, all the vibration frequencies attributed to water held still present in addition to a new one at 3752.5 cm⁻¹. It is noticed that the vibration frequency at 1458.6 cm⁻¹ has disappeared, may be due to the dissolution of the carbonate traces by HCl. Four new vibration frequencies at 967.7, 796.8 690.1 and 531.6 cm⁻¹ have appeared. These frequencies may be due to the U adsorption (Farmer, 1974).

Finally, when trying the desorption of the loaded U of El Hafafit vermiculite by 0.1 M Na OH, eight vibration frequencies at 3905.2, 3858.7, 3839.0, 3822.5, 3803.5, 3752.5, 1562.8 and 1543.4, cm⁻¹, in addition to three vibration frequencies at 967.7, 796.8 and 531.6 cm⁻¹ have disappeared. This may be attributed to the returning of the vermiculite sample to its nature. Two vibration frequencies still existed at 2340.7 and 685.8 cm⁻¹. Three frequencies have been newly existed at 2927.0, 1422.7 and 758.6 cm⁻¹. The first frequency is actually characterize El Hafafit vermiculite before performing U adsorption and desorption tests. While, the second frequency may be attributed to the presence of carbonate impurity as has been mentioned before. The last two frequencies can attribute to the resistant adsorbed U to leach with Na OH, or else to the newly precipitated U by the alkaline agent.

Conclusions

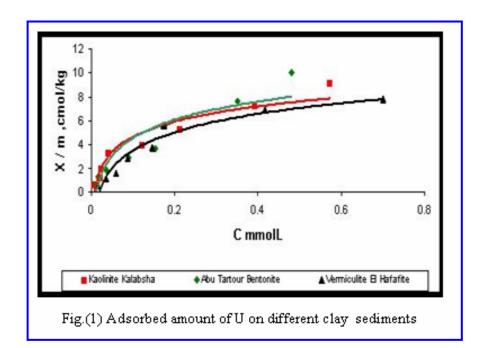
Uranium can be sorbed upon Kalabsha kaolinite, Abu Tartur bentonite and El-Hafafit vermiculite. The amount of adsorbed uranium increases with the increase of U

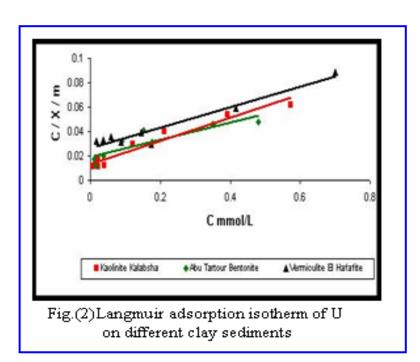
concentration, pH and equilibration time. It decreases with the increase of the solid/liquid ratio. Pretreatment of the clay sediments by roasting, HCl and NaOH proved to increase the U adsorption efficiency. Release of U from the loaded clay sediments was possible to different extents depending upon clay type and desorbing agent. The IR analyses proved that considerable mineralogical changes occurred after U adsorption and desorption. This study may contribute to U recovery from clay sediments. In addition, the Y desorption data would be useful in improving the uranium extraction technology. The study also proved that the clay sediments could be utilized as suitable geological barrier for immobilizing elements involved in the nuclear industry waste disposal.

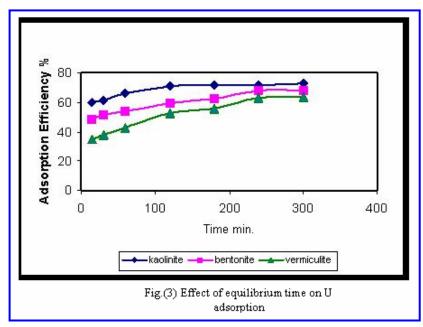
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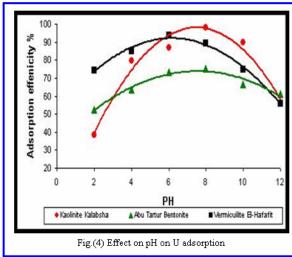
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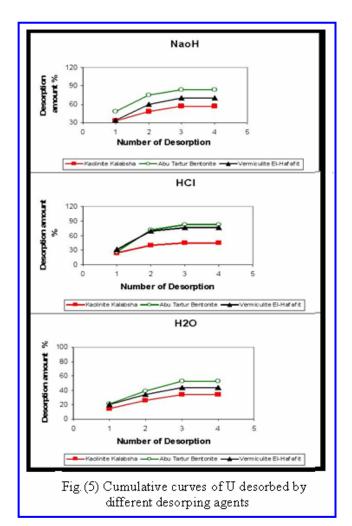
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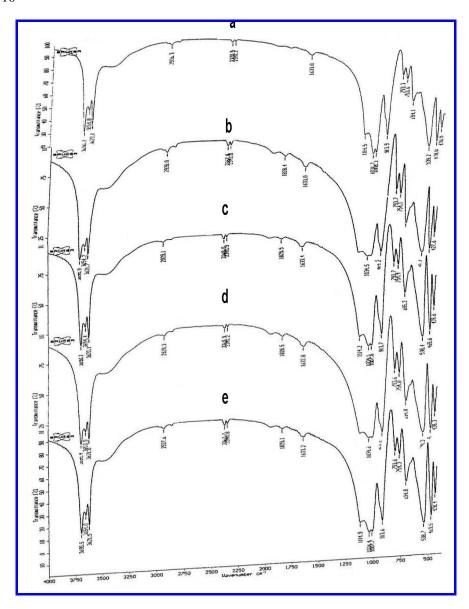


Figure (6) I.R spectra of U sorption by klabsha kaolinite: (a) before adsorption (b) after adsorption (c) after desorption by H2O (d) after desorption by HCl (e) after desorption by NaOH

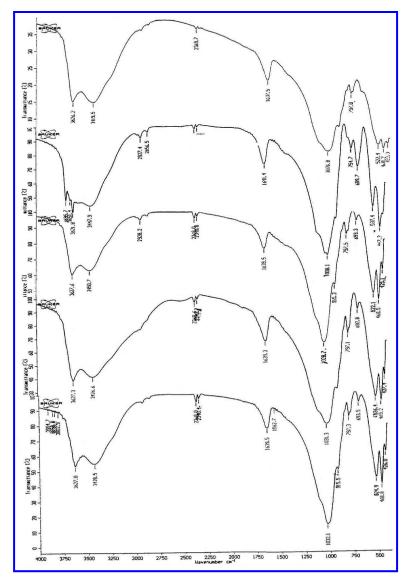


Figure (7) I.R spectra of U sorption by Abu Tartur bentonite: (a) before adsorption (b) after adsorption (c) after desorption by H2O (d) after desorption by HCl (e) after desorption by NaOH

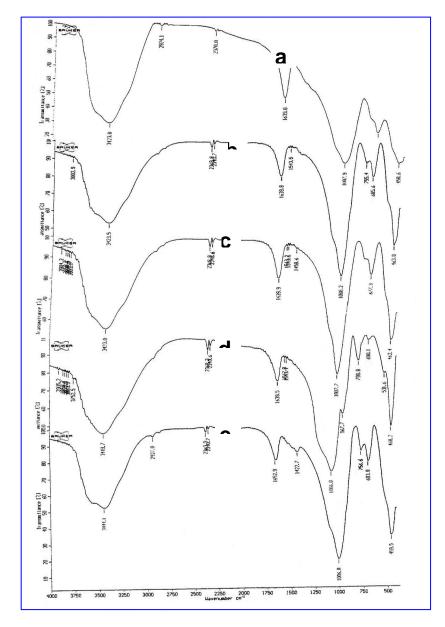


Figure (8) I.R spectra of U sorption by El Hafafit vermiculite: (a) before adsorption (b) after adsorption (c) after desorption by H2O (d) after desorption by HCl (e) after desorption by NaOH

Table (1): The constants of Langmuir equations and R² of U adsorption by studied clay sediments

Sample	Adsorption Maxima (B)	Binding energy (b)	Equation	R^2
Kaolinite	10.52	7.3	Y = 0.0954 X + 0.0131	0.94
Bentonite	14.08	4.0	Y = 0.0711 X +0.0192	0.88
Vermiculite	11.90	3.0	Y = 0.0840 X +0.0264	0.93

Table (2): Efficct of solid/liquid ratio upon U adsorption efficiency (%)

S/L	Kaolinite Kalabsha	Bentonite Abu Tartur	Vermiculite El Hafafit
1:100	71.4	62.5	62.7
1:40	44.1	60.1	57.6
1:20	41.5	59.2	52.0
1:13.5	39.4	58.0	47.0
1:5	38.4	55.0	46.0
1:2	34.5	53.0	45.0

Table (3) Effect of electrolyte concentration on U adsorption efficiency (%)

Electrolyte	Kaolinite Kalabsha	Abu Tartur Bentonite	Vermiculite El-Hafafit		
0	71.4	62.57	62.75		
0.001	70	87	82.5		
0.01	65	90.2	92.5		
0.1	56	93.5	93		

Table (4) Effect of clay pretreatment on U adsorption efficiency (%) $\,$

Treatment	Klabsha kaolinite	Abu Tartur bentonite	El hafafit vermiculite
Without treatment	71.4	62.57	62.75
Roasting	91.00	48.00	43.4
HC1	53.00	77.20	55.00
NaOH	62.00	56.00	44.00

 $Table\ (5)\ Additional\ reported\ IR\ spectra\ interpretation\ of\ used\ clay\ sediments\ after\ U$ adsorption and desorption experiments

Fact sawar	Kalabs ha Kaolimite			Abu Tartur beritoride			El Hafafit vermiculite				
Adsorption		Description		Adsorption		Description		Dsorption			
	H ₂ O	HCl	NaOH	9	H ₂ O	HC1	NaOH	19 8	H ₂ O	HC1	NaOH
207	4900	3906.2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	9	-	2100 <u>3</u> 203	3904.7		3904.2	3905.2	Heart Service
7.0	100	- 1	1/5	-	1.50	1070	3858.0		3858.2	3858.7	-
22	葉	20	4	8	-	<u> </u>	3838.0	2	3838.5	3839.0	0
#2.	100	#.2.	100	-	LHS		C1960	-	3822.8	3822.5	-
<u>10</u>	4	20	4	\$	-	4	3802.9	3802.9	3803.1	3803.5	- 2
- 2		- 2	0.00	-	LINK		5553	-	678	3752.5	-
10	2	10	4	3695.7	_	<u> 25</u>	1		12	800 GT (500)	
= 0.0	500	40	100	3651.4	- H2	0=	33403	~		-	~
001	12	200	19	2927.4	2928.2	32	(00)	2	1	2	2927.0
-2	·-	# 2		2856.5	I HX		C 0 - C C	-	0.00	_	
19	12	19		2340.7	2340.8	2340.7	2340.4	2340.3	2340.6	2340.6	2340.7
1828.4	1829.5	1829.5	1829.1								
			1000	8	46	12	1562.7	2	1536.2	1562.8	3
-0	50	40	100	_	- H2	0=		1543.5	1543.6	1543.4	
29	12	19		8	4	12			1458.6	-	3
- 02	56	40	100	-	C 1432	0-	11-17	~		-	1422.7
*	1114.2	29	11149	<u> </u>	4	12		2	12	- 2	: .a.,
- 03	05/2/4/20	H0:	1657	-	1028.7	1031.3	1032.1	~	958	-	~
*	1007.6	23	1007.7	1008.1	25		120	2	126	1	- 2
20	1007.0	27	100,	1000.1	1.69	-	0.40	-		967.2	12
28	2	28		2	915.3	95	915.5	- 4	120	201.2	2
*	-	27	34	2	797.5	792.1	797.3	-		796.8	-
23		28		754.7				755.4	120		758.6
*	54	40	32	689.2	693.3	692.8	693.5	685.6	960	690.1	683.8
23	2	28		-					677.3		
20	82	20	100	537.4	129	22	848	12	-	531.6	22
*				226.4	522.1	526.4	524.9	-	0.667	201.0	-
*		18	2	3	425.1	427.4	426.0	8	2	3	- 8